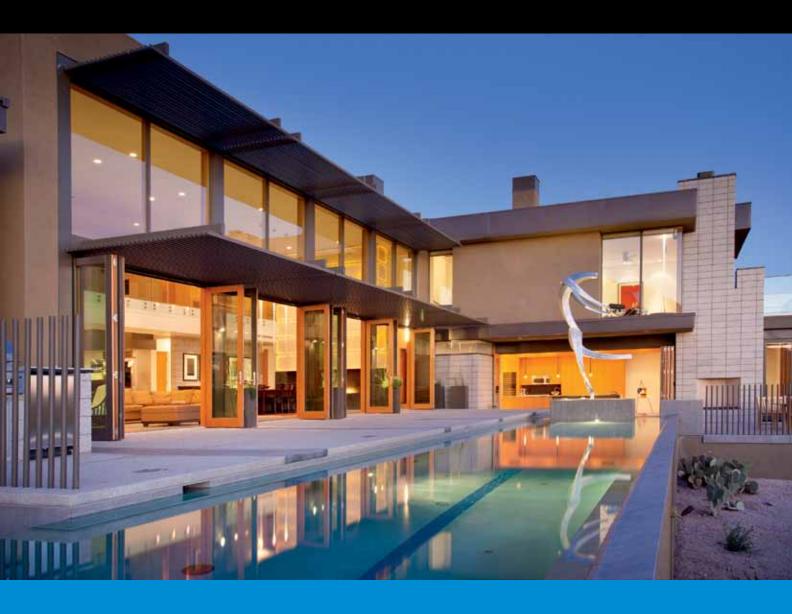
Sierra Pacific Windows



Bi-Fold Windows & Doors









Photos above by Tom Zikas Photography. Project by Mark Tanner Construction.

Sierra Pacific Bi-fold Windows and Doors glide smoothly to create large openings that transform your living spaces. With panels folding and stacking either to one or both sides of an opening, our Bi-fold products are both functional and aesthetically pleasing. The minimal panel stack widths further enhance the clear opening space.

Sierra Pacific Bi-Fold Windows and Doors:

- Available in both inswing and outswing configurations.
- Available in wood or fully extruded, durable aluminum clad exterior:
 - Wood species include Ponderosa Pine, Douglas Fir, Knotty Alder and other species upon request.
 - Aluminum clad exteriors feature more than 50 environmentally-friendly colors in 6 industry-leading color collections.
- The minimum jamb thickness for clad outswing products is 4 9/16" and for inswing and wood exterior products is 6 9/16".
- Hardware includes:
 - Heavy duty hinges with stainless steel bearings for corrosion resistance and smooth operation. The number of hinges varies with the panel or sash height. The hinges are available in US 32D stainless steel, PVD brass and bronze finishes.
 - "D" shaped pull handles are integrated into the design of all products for ease of operation. The number of "D" handles varies with the panel or sash height.
 - Symphony Style flushbolts: The length of the flushbolts varies according to the panel or sash height. The flushbolts are available in brushed aluminum (mimics stainless steel), bright gold aluminum (mimics PVD brass) and bronze powder coated finishes.
- The door panels and window sash match the profile of other Sierra Pacific products for a clean, consistent look.
- Sills are available in our standard water resistant design, as well as low profile ADA or U-channel designs in either bronze or clear anodized finishes.
- The clad outswing head track is powder coated to match the frame, while the inswing and all wood product head track is anodized bronze.
- Standard glass options apply, although some obscure glass patterns may not be available due to limitations on larger size stock.
- Bi-fold products with our standard sill carry the standard Sierra Pacific Limited Warranty. Request a copy from your sales representative or visit our website to download your copy.
- Check with your Sierra Pacific sales representative for lead times and pricing information.



Doors

- Matching single panel swing doors and sidelights are available.
- The Bi-fold Door accommodates openings up to approximately 23' wide and 10' tall.
- Available with 4 5/8" or 3 3/8" stiles.
 - o 4 5/8" Stiles are Engineered.
 - o 3 3/8" Stiles are LVL maximum height = 96".
- Access doors are available in most configurations and allow egress with the folding panels in the closed position.
- Standard Multi-point locking system with 3-point lock (units with access door).
- Fully intergrated hidden hardware or Symphony Style flushbolts: The length of the flushbolts varies according to the panel or sash height. The flushbolts are available in brushed aluminum (mimics stainless steel), bright gold aluminum (mimics PVD brass) and bronze powder coated finishes.
- Access door trimset hardware is Hoppe Munchen 374 (standard).
- Finish options are: white, polished chrome, brushed chrome, antique brass, brass, matte black, satin nickel, rustic umber and oil rubbed brass.

The E-3 System

- Available with 1 3/4" or 2 1/4" thick panels
- Maximum panel height 120"
- Maximum panel width 39"
- 1 3/4" panel 96" (maximum height with full warranty)
- 2 1/4" panel 120" (maximum height with full warranty)
- Maximum panel weight 176 pounds
- Maximum opening width of approximately 23'
- E-3 hardware has been tested in-house to LC-25 (36"x 96" 3 panel configuration)

The E-4 System

- Available with 2 1/4" thick panels only
- Maximum panel height 120" (maximum size with full warranty)
- Maximum panel width 42" (maximum size with full warranty)
- Maximum panel weight 264 pounds
- Maximum opening width of approximately 23'





Photo above by Mark William Photography. Project by Diego Handcrafted Homes





Sierra Pacific 90° Corner Bi-Fold Doors:

- Available in outswing configurations.
- Available in fully extruded, durable aluminum clad exterior:
 - o Aluminum clad exteriors feature more than 50 environmentally-friendly colors in 6 industry-leading color collections.
- Hardware includes:
 - o Heavy duty hinges with stainless steel bearings for corrosion resistance and smooth operation. The number of hinges varies with the panel or sash height. The hinges are available in US 32D stainless steel, PVD brass and bronze finishes.
 - o "D" shaped pull handles are integrated into the design of all products for ease of operation. The number of "D" handles varies with the panel or sash height.
 - o Fully intergrated hidden hardware or Symphony Style flushbolts: The length of the flushbolts varies according to the panel or sash height. The flushbolts are available in brushed aluminum (mimics stainless steel), bright gold aluminum (mimics PVD brass) and bronze powder coated finishes.
- Sills are available in our standard water resistant design, as well as low profile ADA or U-channel designs in either bronze or clear anodized finishes.
- Bi-fold products with our standard sill carry the standard Sierra Pacific Limited Warranty. Request a copy from your sales representative or visit our website to download your copy.
- Check with your Sierra Pacific sales representative for lead times and pricing information.







Sierra Pacific Bi-Fold Windows

- The Bi-fold Window accommodates openings up to approximately 23' wide and 7' tall.
- 36"x 84" maximum sash size with full warranty.
- Multi-point locking hardware on operable sash.
- Window sash features 2 5/16" stiles and rails.
- LVL stiles and rails.
- Hardware finish options are bronze or satin nickel finish.
- Sills are available in our standard water resistant design, as well as low profile ADA or U-channel designs in either bronze or clear anodized finishes.







Window Sales Locations

ARIZONA

Phoenix - Service Center/Showroom Scottsdale - Showroom

Tucson - Showroom

CALIFORNIARed Bluff - Manufacturing

Fremont - Service Center/Showroom Irvine - Service Center/Showroom

Camarillo - Service Center/Showroom

Chico - Showroom

Rancho Cordova - Showroom

Mountain View - Showroom

Novato - Showroom

Redding - Showroom San Diego - Showroom

Santa Barbara - Showroom

Palm Desert - Showroom

Pacific Grove - Showroom

COLORADO

Basalt - Showroom Breckenridge - Showroom Broomfield - Service Center/Showroom Denver - Showroom

MONTANA

Missoula - Service Center/Showroom Big Sky - Showroom Bozeman - Showroom Columbia Falls - Showroom

NEVADA

Reno - Showroom

NEW MEXICO

Albuquerque - Service Center/Showroom Santa Fe - Showroom Taos - Showroom

OREGON

Portland - Showroom Bend - Showroom Eugene - Showroom

UTAH

Salt Lake City - Service Center/Showroom Heber City - Showroom Park City - Showroom

WASHINGTON

Lacey - Service Center/Showroom Seattle - Showroom Spokane - Service Center/Showroom

800.824.7744

Manufacturing Facility PO Box 8489 Red Bluff, California 96080 www.sierrapacificwindows.com

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Bi-fold Window* and Door Configurations

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Interior			Interior
LL			RR
Exterior	No Exterior Access	No Exterior Access	Exterior
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LLY			ZRR
Exterior Interior			Exterior Interior
LLZ			YRR
Exterior			Exterior
Interior			Interior
LLLL			RRRR
Exterior	No Exterio: Access	No Exterior Access	Exterior
Interior			Interior
LLLZ			YRRR
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Exterior			Exterior
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LLLLLL			
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LLLLLZ			YRRRRR
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Interior			Interior
LLLLRR			LLRRRR
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LLLLLLY			RRRRRR
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